

EPICS Database

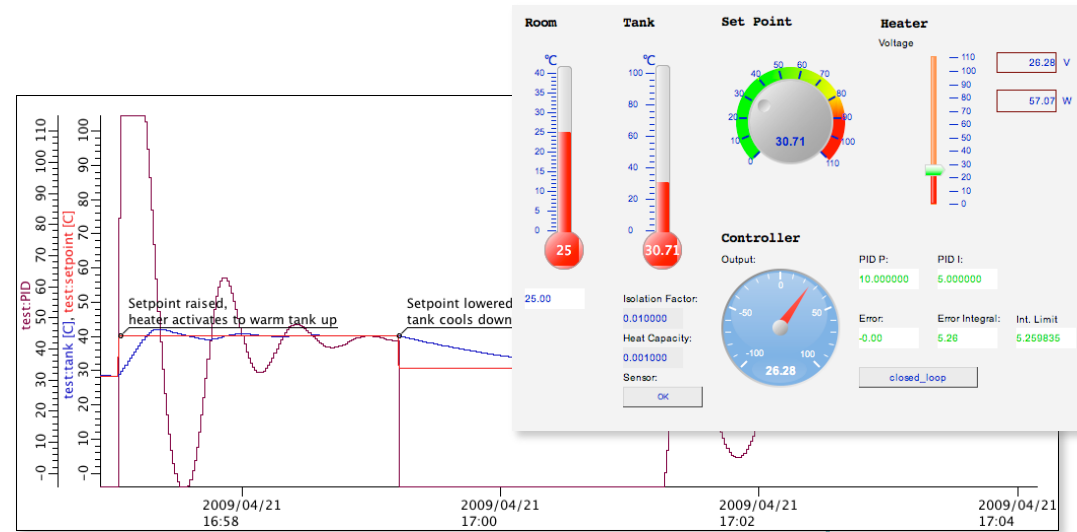
Kay Kasemir

Many slides from Andrew Johnson,
APS/ANL

July 2026

Distributed EPICS Setup

- Operator Interface



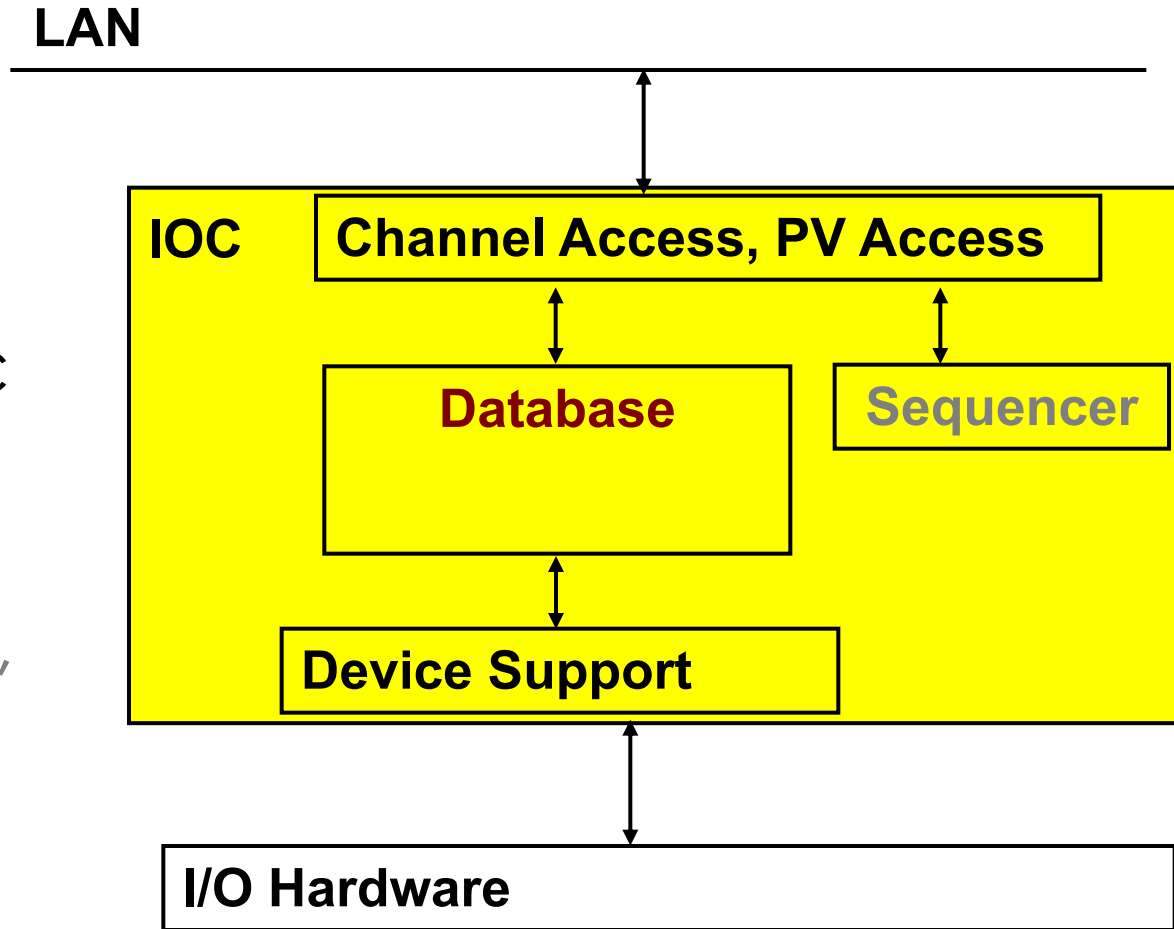
Channel Access
(pvAccess)

- Input/Output Controller (IOC)



IOC

- Database:
Data Flow,
mostly periodic
processing
- Sequencer:
State machine,
mostly
on-demand



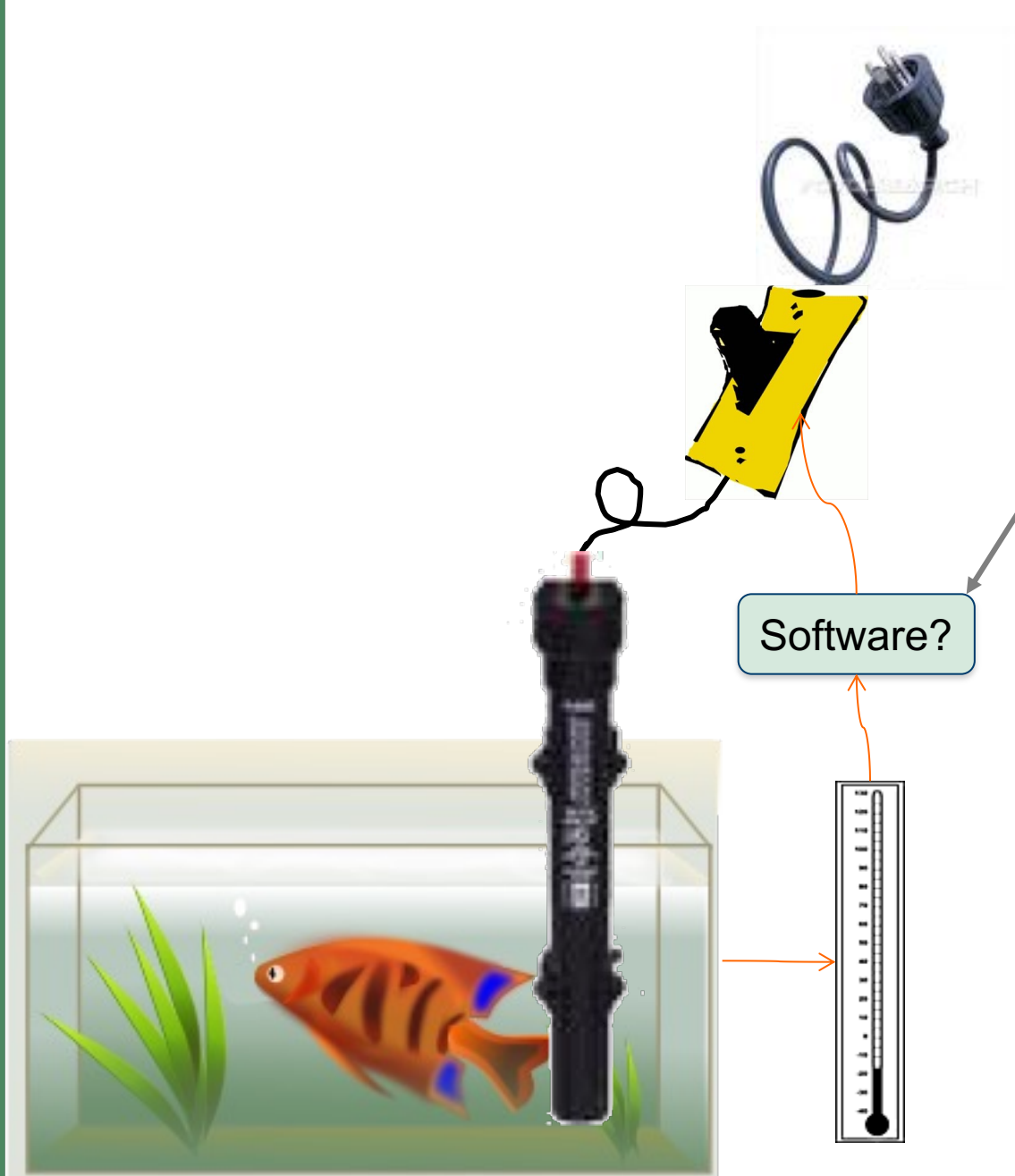
“Hard” IOCs run VxWorks/RTMEMS/RT-Linux and directly interface to A/D, D/A, LLRF, ... hardware.

“Soft” IOCs run on Linux and have no I/O Hardware other than serial or networked devices (Moxa to motor controller, ...)

IOC Database

- 'iocCore' software loads and executes 'Records'
 - Configuration of records instead of custom Coding
- All control system toolboxes have (better?)
 - GUI tools
 - Network protocols
 - Hardware driversbut **few have a comparable database!**

Example: Basic Temperature Control



Task:

1. Read temperature
2. Open/close switch as needed
3. Repeat

One Fishy Database

```
record(ai, temp) {  
  field(DESC, "Read Temperature")  
  field(SCAN, "1 second")  
  field(DTYP, "XYZ ADC")  
  field(INP, "#C1 S4")  
  field(PREC, "1")  
  field(LINR, "typeJdegC")  
  field(EGU, "Celsius")  
  field(HOPR, "100")  
  field(LOPR, "0")  
  field(SMOD, "0.5")  
  field(HIGH, "15")  
  field(HSV, "MAJOR")  
}
```

Analog Input
Record

SCAN Field

```
record(calcout, check) {  
  field(DESC, "Control Heater")  
  field(CALC, "A<10")  
  field(INPA, "temp CP MS")  
  field(OUT, "switch")  
  field(OOPT, "On Change")  
}
```

Binary Output
Record

```
record(bo, switch) {  
  field(DESC, "Heater switch")  
  field(DTYP, "XYZ DAC")  
  field(OUT, "#C1 S3")  
  field(ZNAM, "Open")  
  field(ONAM, "Closed")  
  field(IVOA, "Set output to IVOV")  
  field(IVOV, "0")  
}
```

Database = Records + Fields + Links

- IOC loads and executes one or more databases
- Each database has records
- Each record has
 - Name (unique on the whole network)
 - Type (determines fields and their functionality)
 - Fields (properties, can be read, most also written at runtime)
 - Often device support to interface to hardware
 - Links to other records

Records are Active

- Records 'do' things
 - Get data from other records or hardware
 - Perform calculations
 - Check value ranges, raise alarms
 - Write to other records or hardware

What they do depends on record type, field values, device support
- ... when they are processed
 - Records process periodically or when triggered by events or other records

No action occurs unless a record is processed



/ics/examples/01_first_steps/very_first.db

```
# The simplest record that 'does' something
# and produces changing numbers
#
#. softIoc -m S=training -d very_first.db
record(calc, "$(S):random")
{
    field(SCAN, "1 second")
    field(INPA, "10")
    field(CALC, "RNDM*A")
}
```

- **Execute:** `softIoc -m S=training -d very_first.db`
- **Try:** `help, dbl, dbpr, dbpf`
- **In another terminal:** `camonitor training:random`



Macros

```
record(calc, "$(S):random")
{
  field(SCAN, "1 second")
  field(INPA, "10")
  field(CALC, "RNDM*A")
}
```

Can have only one "training:random" on the network!

Use macro "\$(\$)" to create unique names:

```
S=demo1
S=demo2
```

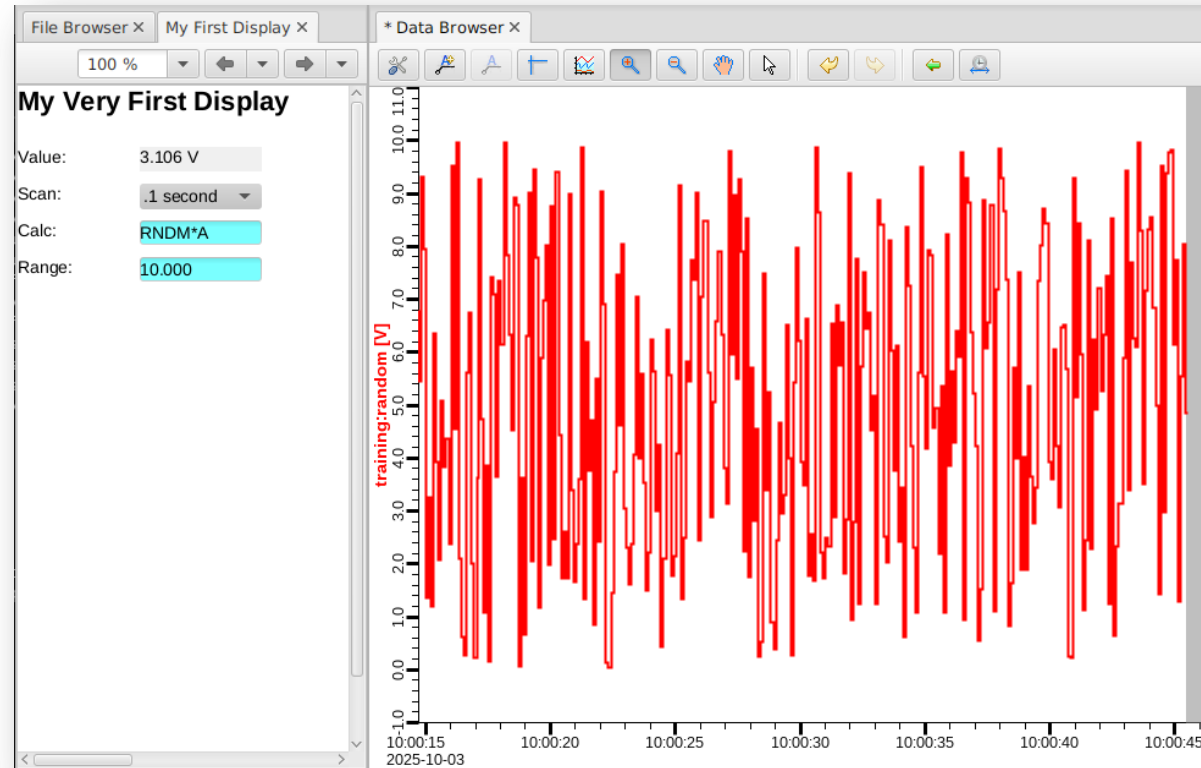
...

- **Execute:** `softIoc -m S=demo1 -d very_first.db`
- **In another terminal:** `camonitor demo1:random`



Excursion: 04a User Interfaces

- Follow those instructions to create display
- Set fields
‘PREC’ to 3 and
‘EGU’ to ‘V’



Record Reference Manual

- Current:
Link from <https://docs.epics-controls.org>
for each version of EPICS base
<https://docs.epics-controls.org/projects/base/en/latest/ComponentReference.html#record-type-definitions>

- Sometimes more convenient:
Older “recordref_*.pdf” copy in
presentation material

Changes incorporated from the 3.13 branch

IOCCOMPONENTREFERENCE

IOCCOMPONENTREFERENCE

Introduction and IOC Concepts

Record Type Definitions

- Fields Common to All Record Types
- Fields Common to Input Record Types
- Fields Common to Output Record Types
- Array Analog Input (aai)
- Array Analog Output (aao)
- Analog Input Record (ai)
- Analog Output Record (ao)
- Array Subroutine Record (aSub)
- Binary Input Record (bi)
- Binary Output Record (bo)
- Calculation Output Record (calcout)
- Calculation Record (calc)
- Compression Record (compress)
- Data Fanout Record (dfanout)
- Event Record (event)
- Fanout Record (fanout)
- Histogram Record (histogram)
- 64bit Integer Input Record (int64in)
- 64bit Integer Output Record (int64out)
- Long Input Record (longin)
- Long Output Record (longout)
- Long String Input Record (lsi)
- Long String Output Record (lso)
- Multi-Bit Binary Input Direct Record (mbbiDirect)
- Multi-Bit Binary Input Record (mbbi)
- Multi-Bit Binary Output Direct Record (mbboDirect)
- Multi-Bit Binary Output Record (mbbo)

/ IOC Component Reference / Analog Input Record (ai) View page source

Analog Input Record (ai)

This record type is normally used to obtain an analog value from a hardware input and convert it to engineering units. The record supports linear and break-point conversion to engineering units, smoothing, alarm limits, alarm filtering, and graphics and control limits.

Parameter Fields

The record-specific fields are described below, grouped by functionality.

Input Specification

These fields control where the record will read data from when it is processed:

Field	Summary	Type	DCT	Default	Read	Write	CA PP
DTYP	Device Type	DEVICE	Yes		Yes	Yes	No
INP	Input Specification	INLINK	Yes		Yes	Yes	No

The DTYP field selects which device support layer should be responsible for providing input data to the record. The ai device support layers provided by EPICS Base are documented in the “Device Support Interface” section. External support modules may provide additional device support for this record type. If not set explicitly, the DTYP value defaults to the first device support that is loaded for the record type, which will usually be the `Soft Channel` support that comes with Base.

The INP link field contains a database or channel access link or provides hardware address information that the device support uses to determine where the input data should come from. The format for the INP field value depends on the device support layer that is selected by the DTYP field. See [Address Specification](#) for a description of the various hardware address formats supported.

Units Conversion

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EPICS Release: R3.13 iv

Record Types

- ai/ao: Analog input/output
 - Read/write number, map to engineering units
- bi/bo: Binary in/out
 - Read/write bit, map to string (0 → Off, 1 → On)
- calc: Formula
- mbbi/mbbo: Multi-bit-binary in/out
 - Read/write 16-bit number, map bit patterns to strings
- stringin/out, longin/out, seq, compress, histogram, waveform, sub, ...

Common Fields

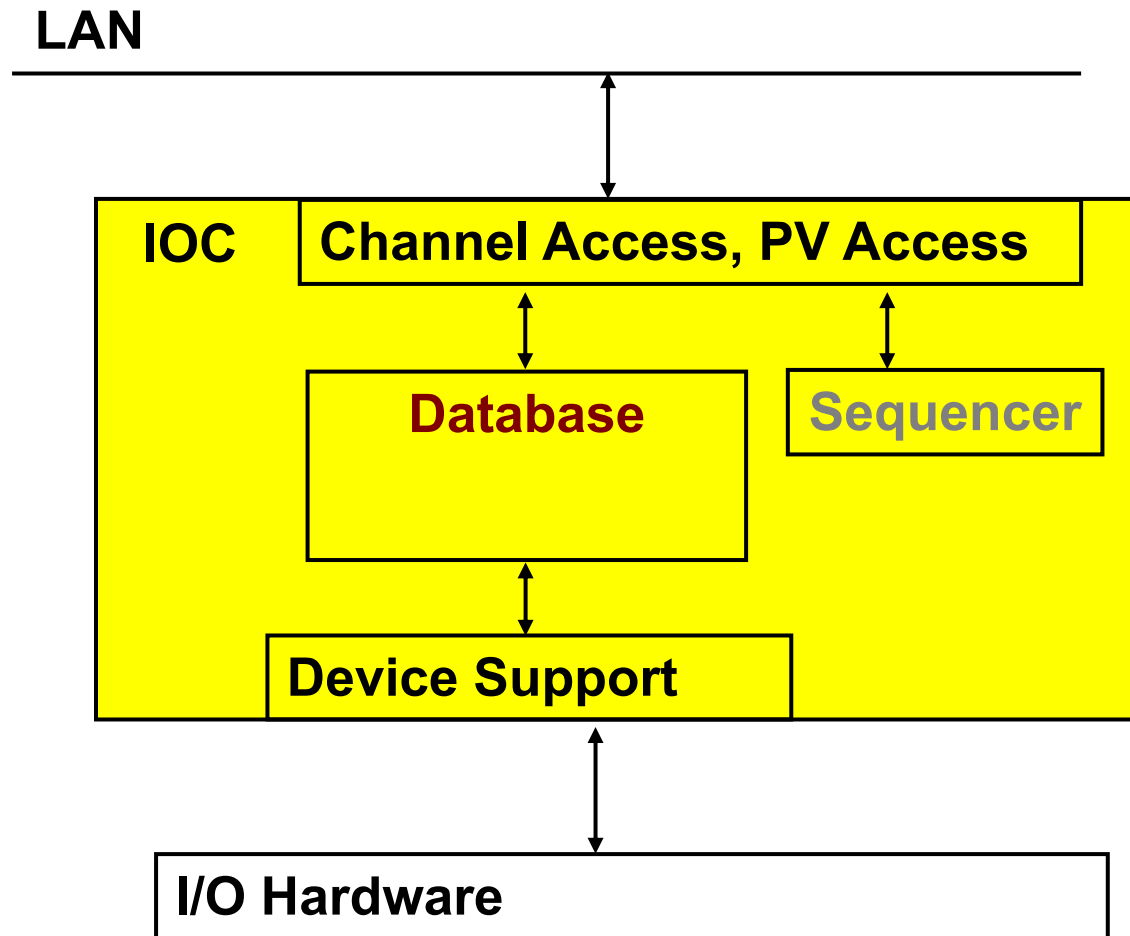
- Design Time
 - NAME: Record name, unique on network!
 - DESC: Description
 - SCAN: Scan mechanism
 - PHAS: Scan phase
 - PINI: Process once on initialization?
 - FLNK: Forward link
- Runtime
 - TIME: Time stamp
 - SEVR, STAT: Alarm Severity, Status
 - PACT: Process active
 - UDF: Undefined? Never processed?
 - PROC: Force processing
- Either
 - TPRO: Trace processing, set to 1 to debug record processing

Record Scanning

- SCAN field:
 - When processed by other records:
“Passive” (default)
 - Periodically:
“.1 second”, “.2 second”, “.5 second”,
“1 second”, “2 second”, “5 second”, “10 second”
 - On event:
“Event” (EVNT field selects the event),
“I/O Intr” (if device support allows this)
- PHAS field
 - Adds order to records that are on the same periodic scan
 - First PHAS=0, then PHAS=1, ...
- PINI
 - Set to “YES” to force record once on startup.
Good idea for “operator input” records that are hardly ever changed, so they have an initial value.
- PROC
 - Writing to this field will process a record

Database vs. the Rest of the IOC

- Record scanning runs at higher priority than Channel Access or PV Access
 - At high CPU load, PVs might not connect while records are still processed
 - 0.1 second scan runs at higher priority than 10 second scan
 - PRIO field selects priority for async. completion and event-scanned record
- Your mileage might vary
- RTOS or plain Linux?



Thread Priorities

cd /ics/examples/01_first_steps

Compare with 'htop'

Compare

- a) softloc ... as before,
epicsThreadShow
- b) sudo ./run_rt.sh,
epicsThreadShow

Main	I/O	PID	USER	PRI Δ	NI	VIRT	RES	SHR	S	CPU%	MEM%	TIME+	Command
		778	rtkit	RT	1	150M	3072	2944	S	0.0	0.0	0:00.04	/usr/libexec/rtkit-daemon
		17706	epics-dev	-71	0	1281M	257M	219M	S	0.0	2.9	0:00.00	cbHigh
		17703	epics-dev	-70	0	1281M	257M	219M	S	0.0	2.9	0:00.00	timerQueue
		17708	epics-dev	-67	0	1281M	257M	219M	S	0.0	2.9	0:00.00	scanOnce
		17715	epics-dev	-66	0	1281M	257M	219M	S	0.0	2.9	0:00.07	scan-0.1
		17714	epics-dev	-65	0	1281M	257M	219M	S	0.0	2.9	0:00.02	scan-0.2
		17705	epics-dev	-64	0	1281M	257M	219M	S	0.0	2.9	0:00.00	cbMedium
		17713	epics-dev	-64	0	1281M	257M	219M	S	0.0	2.9	0:00.01	scan-0.5
		17712	epics-dev	-63	0	1281M	257M	219M	S	0.0	2.9	0:00.00	scan-1
		17711	epics-dev	-62	0	1281M	257M	219M	S	0.0	2.9	0:00.00	scan-2
		17710	epics-dev	-61	0	1281M	257M	219M	S	0.0	2.9	0:00.04	scan-5
		17709	epics-dev	-60	0	1281M	257M	219M	S	0.0	2.9	0:00.00	scan-10
		17704	epics-dev	-59	0	1281M	257M	219M	S	0.0	2.9	0:00.00	cbLow
		17707	epics-dev	-51	0	1281M	257M	219M	S	0.0	2.9	0:00.00	dbCaLink
		1928	epics-dev	-21	0	540M	19584	12544	S	0.0	0.2	0:00.00	pw-data-loop
		1930	epics-dev	-21	0	359M	39424	11392	S	0.0	0.4	0:00.03	pw-data-loop
		1931	epics-dev	-21	0	367M	17280	8960	S	0.7	0.2	0:09.27	pw-data-loop
		17716	epics-dev	-17	0	1281M	257M	219M	S	0.0	2.9	0:00.00	CAS-TCP
		17718	epics-dev	-15	0	1281M	257M	219M	S	0.0	2.9	0:00.00	CAS-beacon
		17717	epics-dev	-13	0	1281M	257M	219M	S	0.0	2.9	0:00.00	CAS-UDP
		17701	epics-dev	-11	0	1281M	257M	219M	S	0.0	2.9	0:00.00	errlog
		17702	epics-dev	-11	0	1281M	257M	219M	S	0.0	2.9	0:00.00	taskwd
		1918	epics-dev	9	-11	367M	17280	8960	S	0.0	0.2	0:00.28	/usr/bin/pipewire
		1919	epics-dev	9	-11	540M	19584	12544	S	0.0	0.2	0:01.37	/usr/bin/wireplumber
		1920	epics-dev	9	-11	359M	39424	11392	S	0.0	0.4	0:00.33	/usr/bin/pipewire-pulse
		733	root	16	-4	92680	2220	1664	S	0.0	0.0	0:00.01	/sbin/auditd

Common Input/Output Record Fields

- DTYP: Device type (“stream”, “ether_ip”, ...)
- INP/OUT: How to read/write, format depends on DTYP
- RVAL: Raw value (e.g. 16 bit integer)
- VAL: Engineering unit value (e.g. 64bit float)

Output Only:

- DOL: Desired Output Link.
Output records read this link to get VAL, then write to OUT...
- OMSL: .. if Output Mode SeLect = closed_loop
- IVOA: Invalid Output Action
- DRVL, DRVH: Drive limits of analog output

Is OMSL set to closed_loop?
DOL → VAL → OUT
Otherwise
VAL → OUT



/ics/examples/01_*/first.db

```
# Run as
#     softIoc -m S=demo -d first.db
#
# A ramp from 0 to 'limit', were limit
# can be configured via a separate record
record(ao, "$ (S):limit")
{
    field(DRVH, "100")
    field(DOL, "10")
    field(PINI, "YES")
}

record(calc, "$ (S):ramp")
{
    field(SCAN, "1 second")
    field(INPA, "$ (S):ramp")
    field(INPB, "$ (S):limit")
    field(CALC, "A<B ? A+1 : 0")
}
```

Using 'output'.
'input' would also work,
since there's no hardware
to read or write, but only
'output' has DRVH...

Reading inputs:
A = my own current value
B = value of ..limit record

1. Which record is scanned?
2. Use camonitor to show value
3. Use caput to change limit
4. Create display
5. View database in vdct
(see vdct presentation, then come back here)

Analog Record Fields

- **EGU**: Engineering units
- **PREC**: Display precision
- **SMOO**: Smoothing
 - $VAL = (1-SMOO) * new_value + SMOO * last_value$
 - $SMOO=0$: $VAL=new_value$, default behavior
 - $SMOO=1$: $VAL=last_value$, defunct behavior
 - $0 < SMOO < 1$: VAL 'smoothly' follows latest reading
- **LINR**: Linearization (None, Slope, breakpoint table)
 - EGUL, EGUF, ESLO, EOFF: Parameters for LINR
- **LOLO, LOW, HIGH, HIHI**: **Alarm Limits**
 - LLSV, LSV, HSV, HHSV: Associated alarm severities

Binary Record Fields

- ZNAM, ONAM: State name for “zero”, “one”
- ZSV, OSV: Alarm severities

Links

- Input or Output links may be
 - Name of other record's field: "other", "other.VAL", "other.A"
 - If other record is in same IOC: "Database link"
 - If name doesn't match any local record: "Channel Access link"
 - Hardware link
 - Details depend on device support
 - DTYP field selects device support
 - Example formats: "@plc12 some_tag", "#C1 S4"
- Input links may be
 - Constant number: "0", "3.14". "-1.6e-19"
- A record's **FLNK** field processes another record after current record is 'done'

Database Links

- Format: “record.field {flags}”
 - VAL is default for field
- Flags:
 - PP: Process a passive target record
 - INP, DOL: Before reading
 - OUT: After writing
 - NPP: non-process-passive (default)
 - MS: Maximize severity (should be the default?)
 - NMS: non-MS (default)
 - MSS: Maximize Severity and Status
 - **MSI**: .. when severity = INVALID (should be the default?)
- Example:

```
field("INP", "other_rec.VAL PP MS")
```

Channel Access Links

When a linked record is not in this IOC,
EPICS automatically uses a Channel Access link

- Flags:
 - PP: Ignored. Not triggering processing on other IOC
 - MS, MSI: Maximize severity (when INVALID)
- `dbcar` lists number of (not) connected CA links
- `dbcar "" , 1` shows detail of missing links
 1. **See the two record in first.db split into first1.db and first2.db**
 2. **Run both in one IOC, then run them in two IOCs**
 1. Use camonitor to show value
 2. Use caput to change limit
 3. Any difference for 1 vs 2 IOCs?
 3. **Break a link: caput demo:ramp.INPB bogus**
What indications do you get?
 4. **Why would you split databases into separate files?**

Channel Access Link Flags

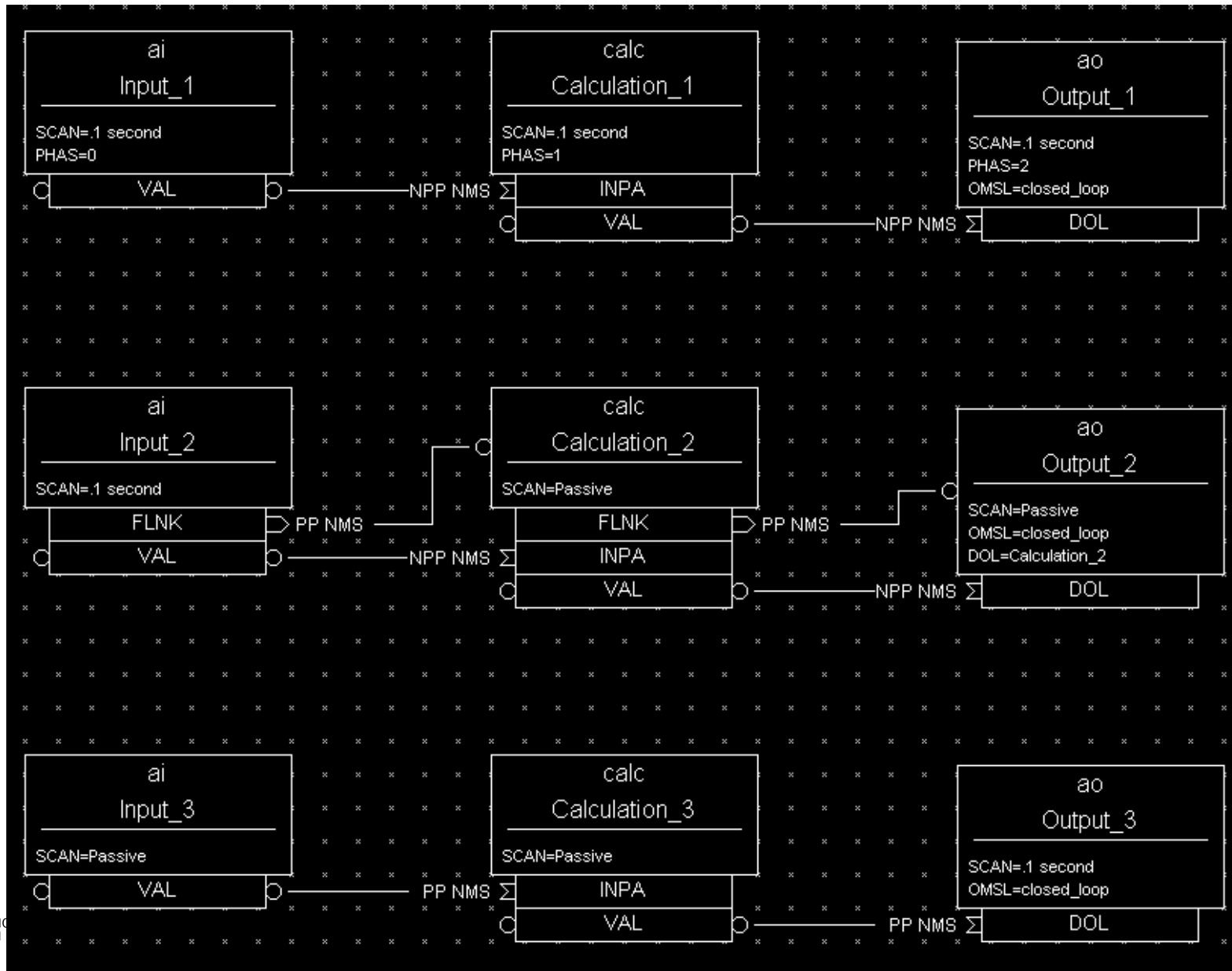
- CA: Force CA link, even though target in same IOC
 - Can be used to break 'lock sets'
- CP: For INP link, process on received CA monitor
 - Cause processing when linked value changes. Details depend on MDEL of source.
- CPP: CP, but only if SCAN=Passive

Forward Links

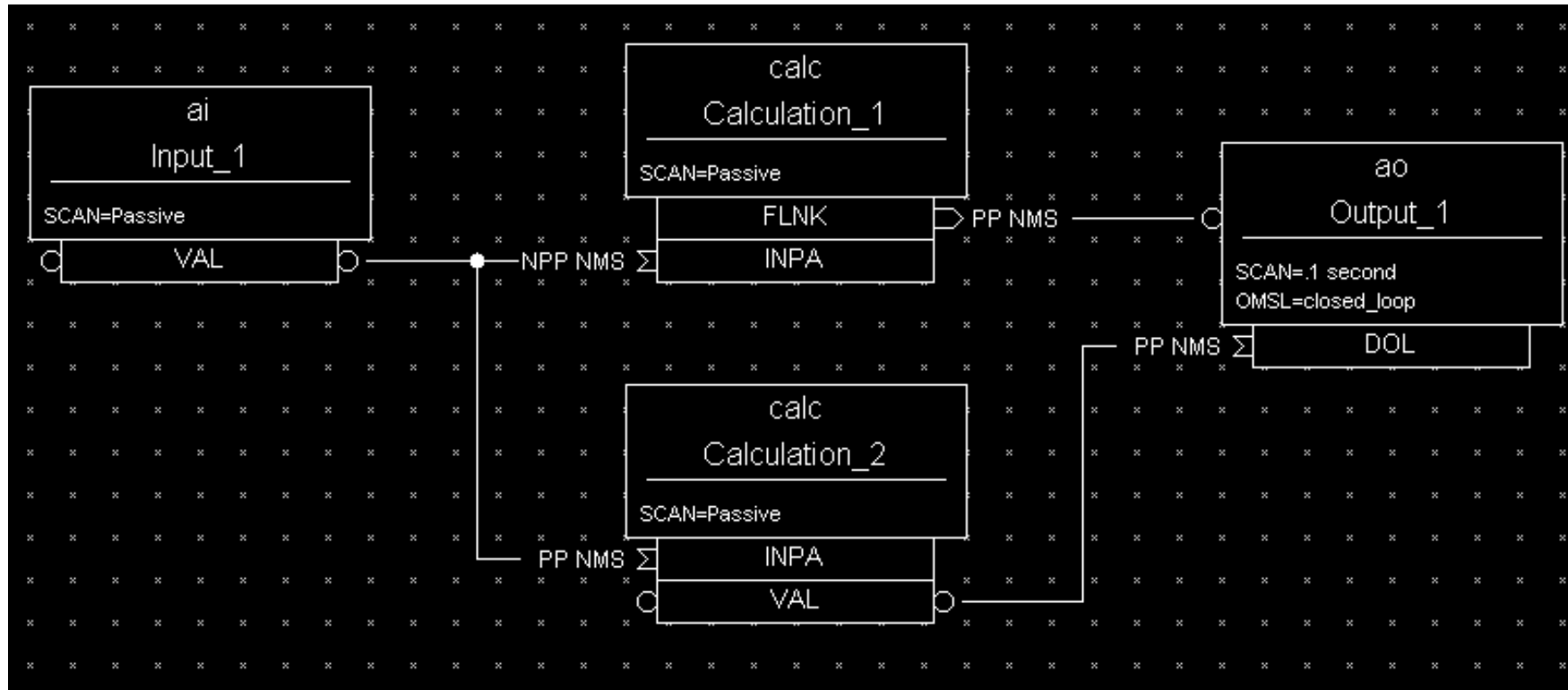
- Trigger processing, not passing data
- Destination processed if SCAN=Passive

- May use CA links
 - Must use FLNK="other.PROC" (other IOC)
or FLNK="other.PROC CA" (same IOC)
 - Always triggers processing even for SCAN!=Passive

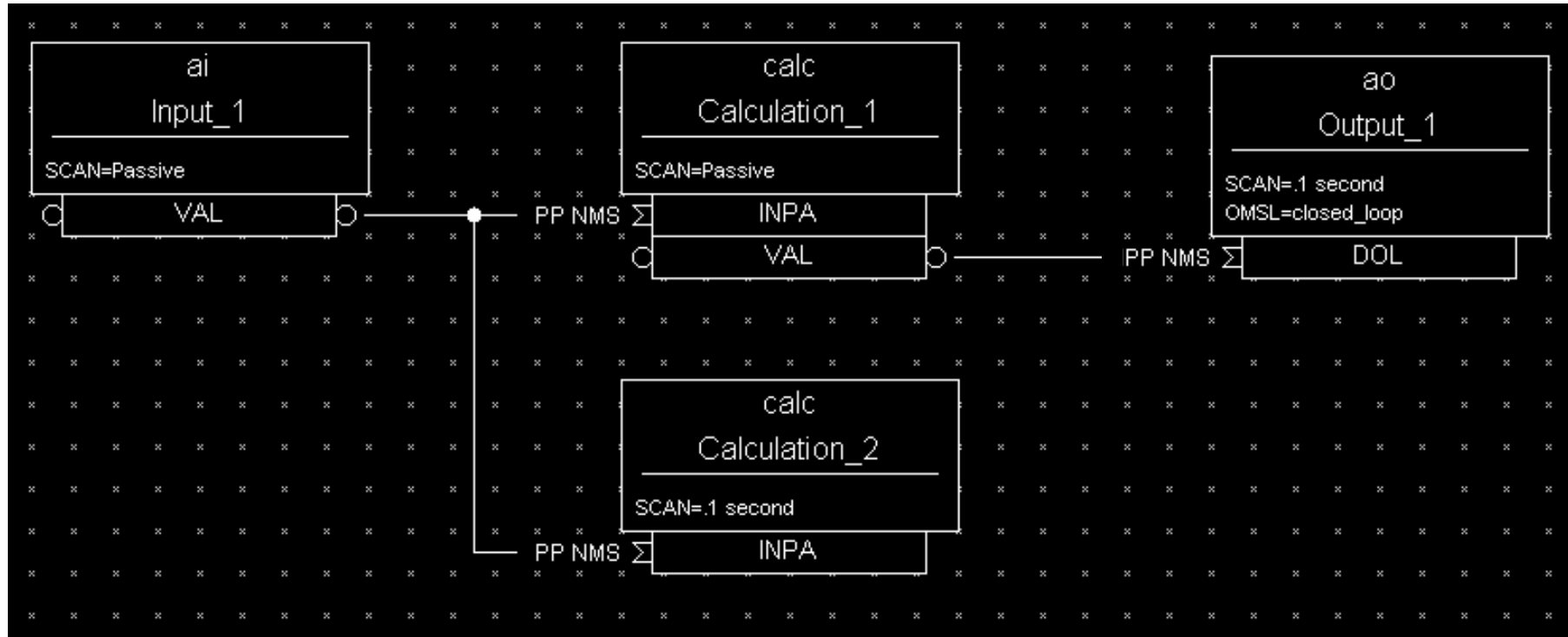
Processing chains



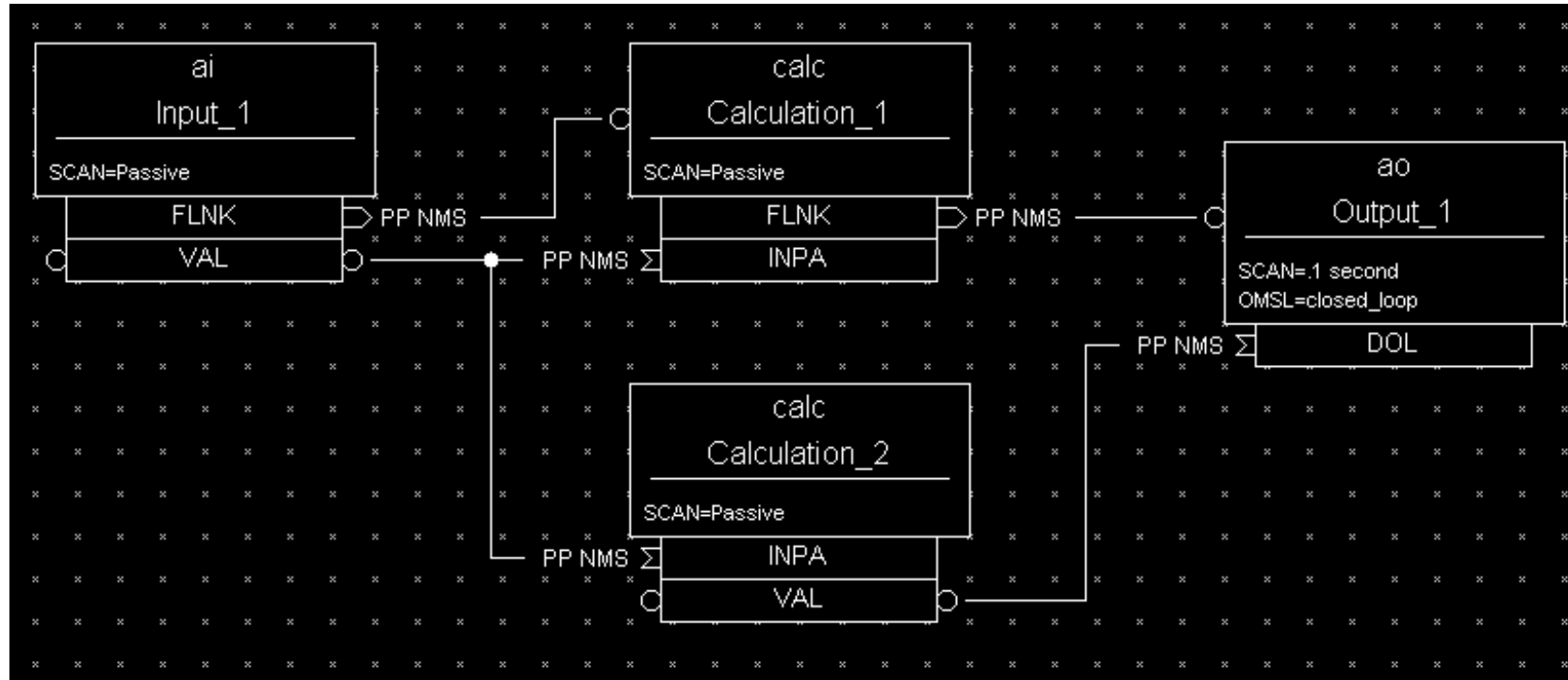
Which record is never processed?



How often is Input_1 processed?



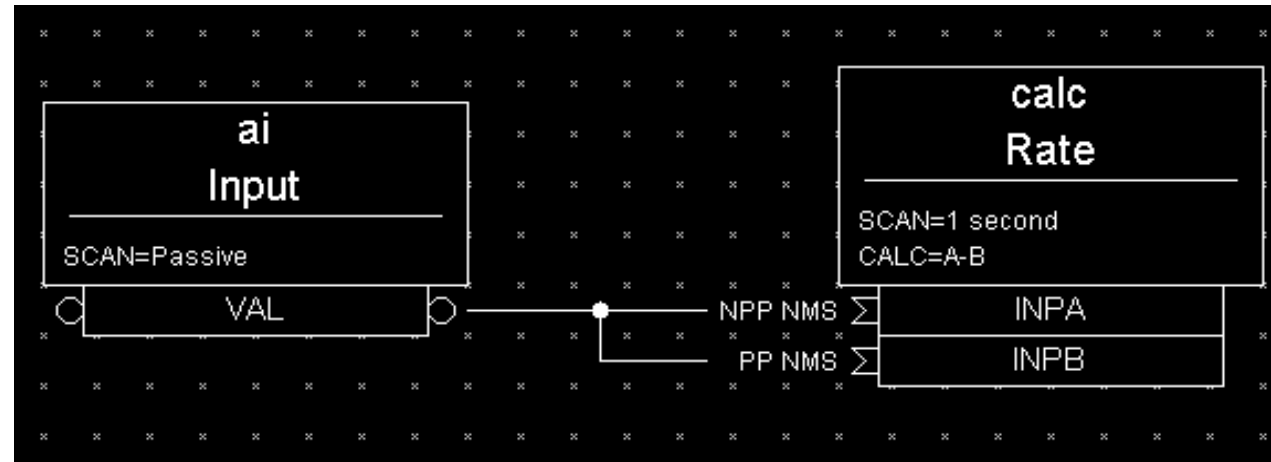
How long will this take?



- PACT: Processing Active

Rate Of Change Example

Calculating “Rate-of-Change” of an Input



Should it be
 $CALC=B-A$
?

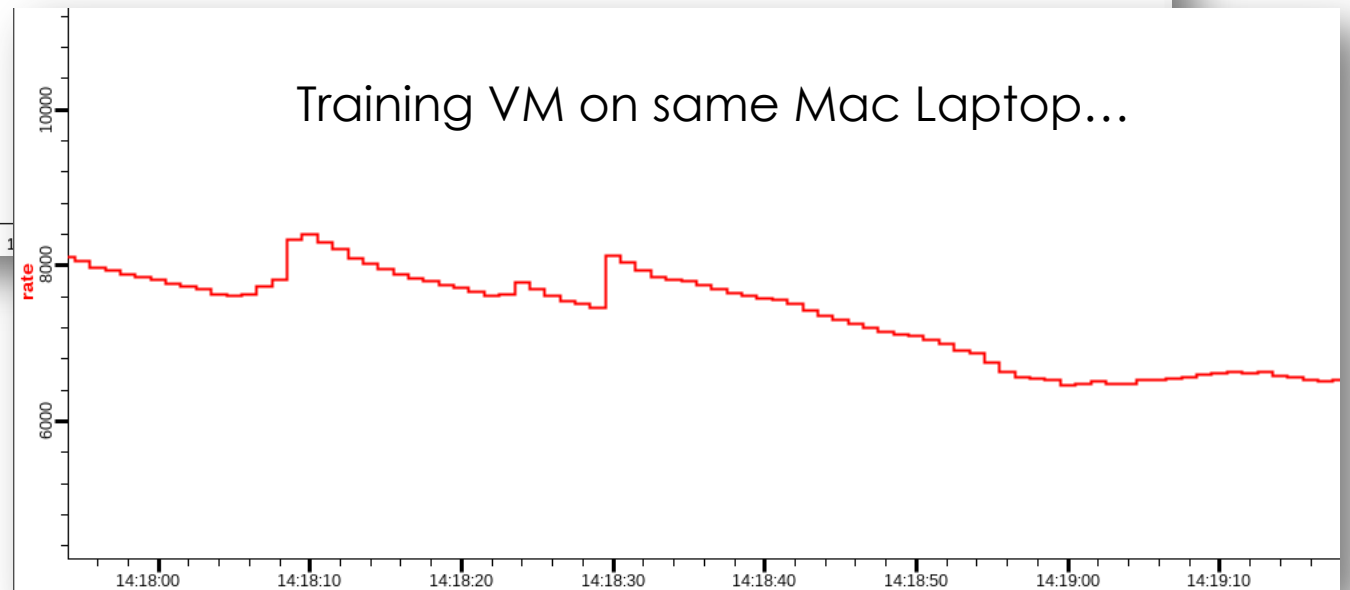
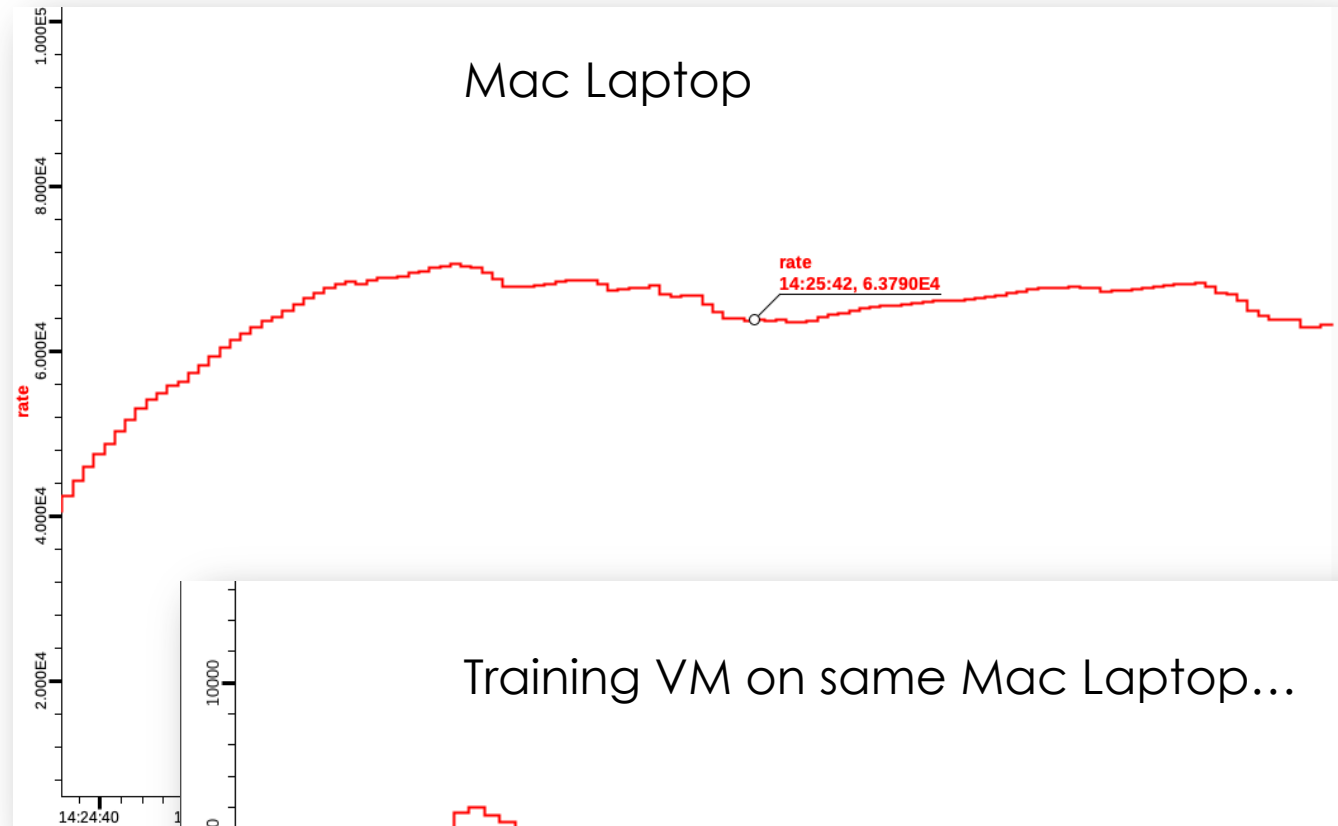
10 second average:
 $SCAN=10$ second
 $CALC=(B-A)/10$

INPA fetches data that is 1 second old because it does not request processing of the AI record. INPB fetches current data because it requests the AI record to process. The subtraction of these two values reflects the ‘rate of change’ (difference/sec) of the pressure reading.



/ics/examples/01_first_steps: speed.db

1. Study speed.db
2. Use camonitor or display to track rate
3. What do you get?



Simulation Mode

Enable by setting SIMM=1 or YES

Might read SIMM from SIML, for example `field(SIML, "SomeGlobalSimEnableRecord")`

Input record?

- Instead of reading VAL from INP, VAL is now set to SVAL
- Either set SVAL directly, or read from SIOL
(SIOL → SVAL), SVAL → VAL

Output record?

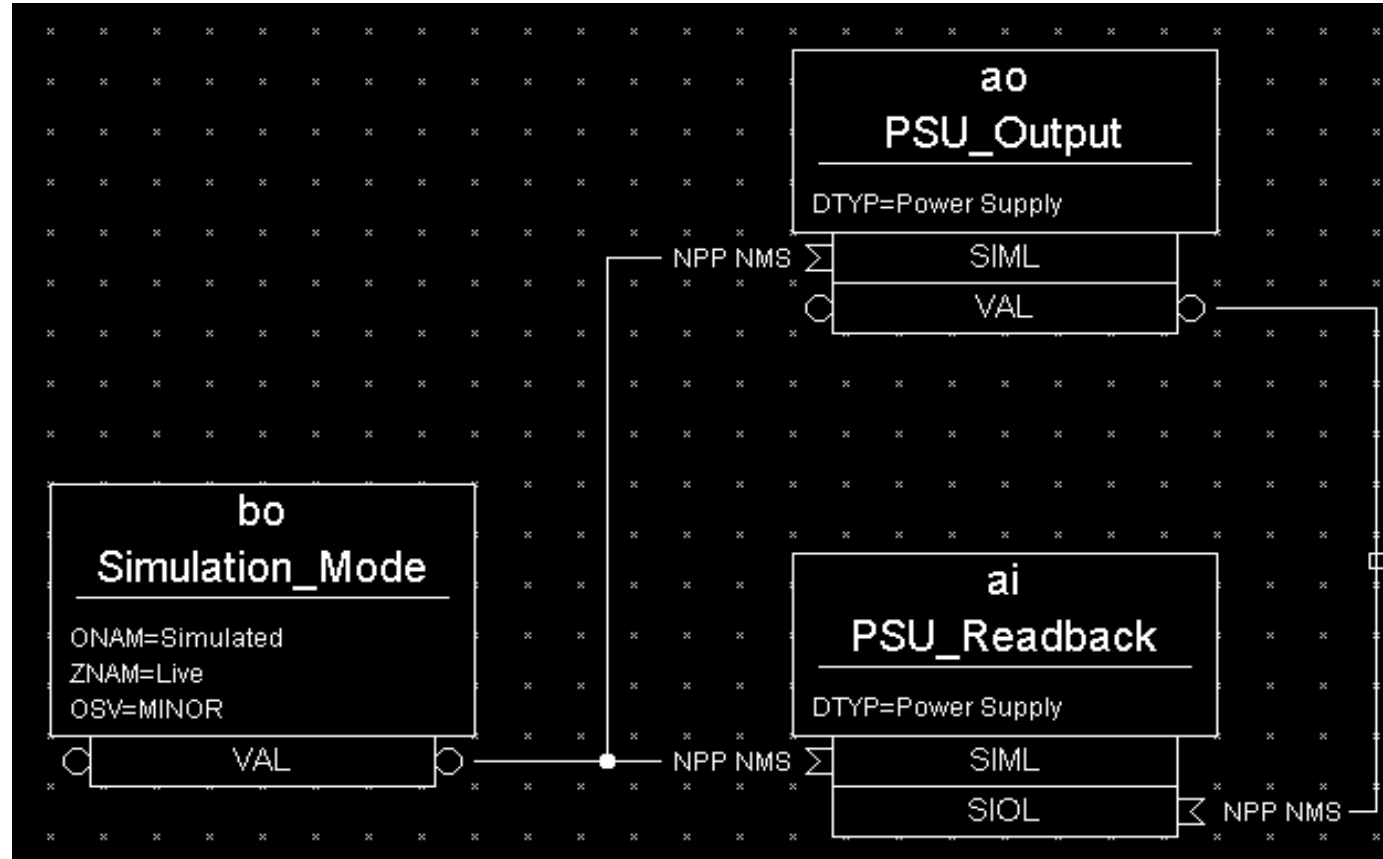
- Instead of writing VAL to OUT link, VAL is written to SIOL

VAL → SIOL

Record will be in STAT=SIMM_ALARM with SEVR read from SIMS (default: NO_ALARM)

More: <https://epics.anl.gov/base/R7-0/6-docs/dbCommonInput.html>,
<https://epics.anl.gov/base/R7-0/6-docs/dbCommonOutput.html>

Simulation Mode

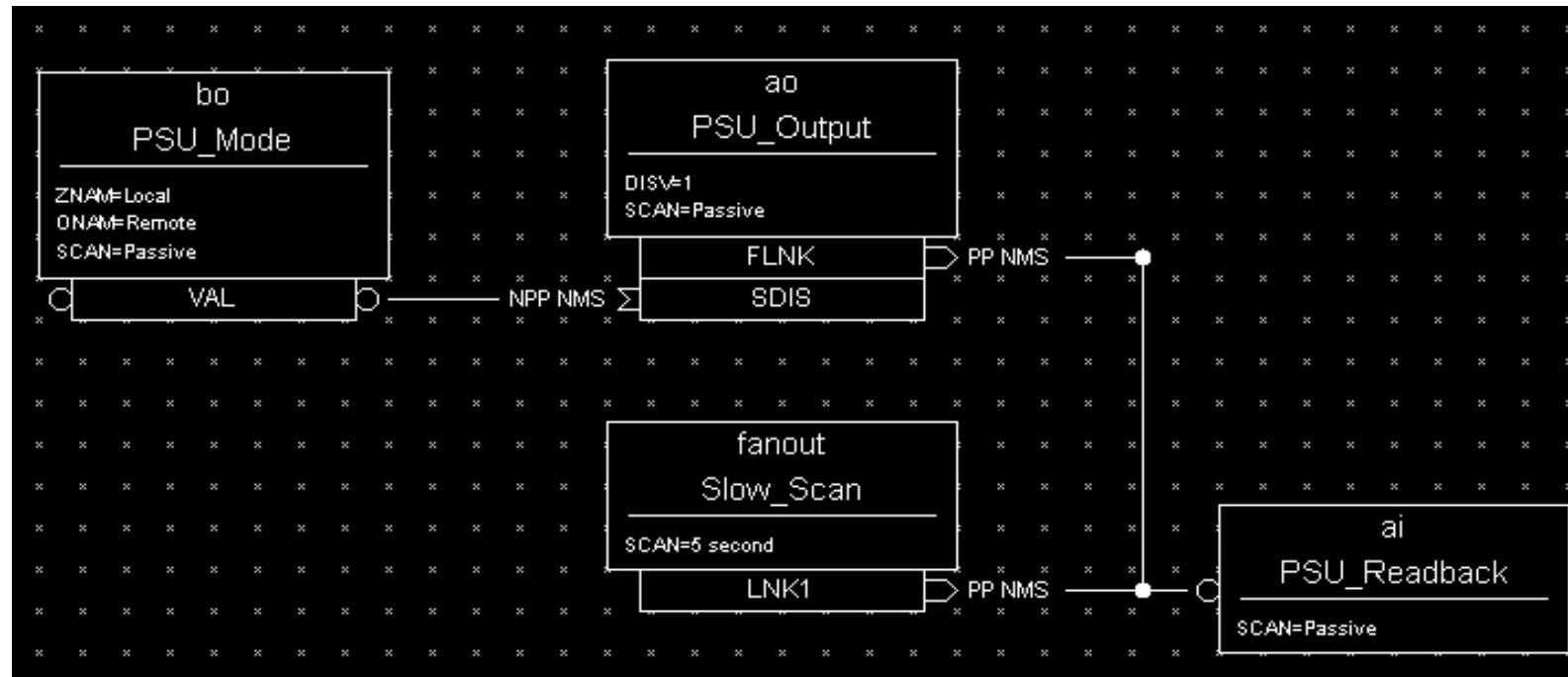


When in simulation mode, the AO record does not call device support and the AI record fetches its input from the AO record.

Not shown: How are any of these records processed? (SCAN, FLNK, ...)
How do they read or write when NOT in simulation? (DTYP, INP, OUT)

Multiple Scan Triggers

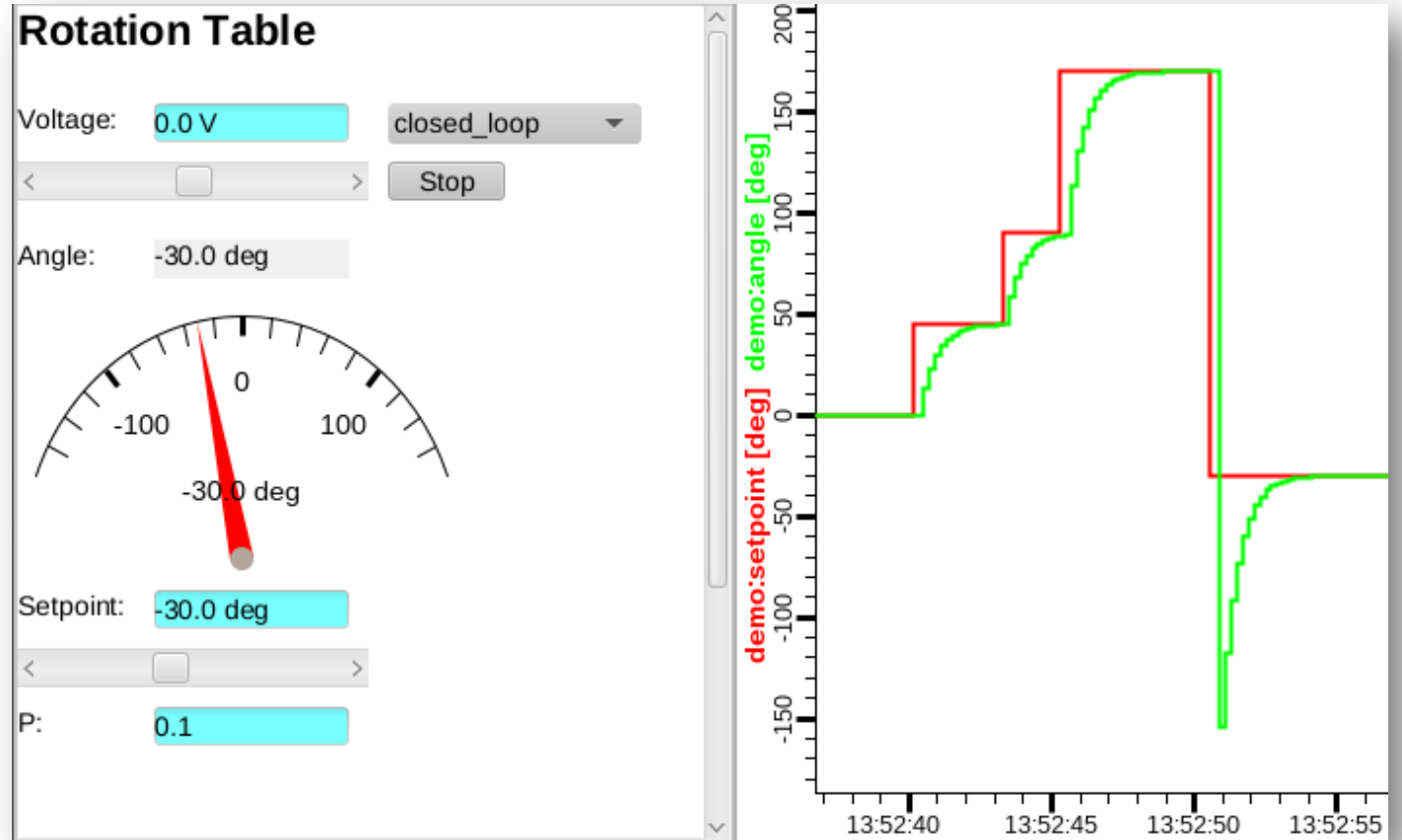
Slow Periodic Scan with Fast Change Response



The AI record gets processed every 5 seconds AND whenever the AO record is changed. This provides immediate response to an operator's changes even though the normal scan rate is very slow. Changes to the power supply settings are inhibited by the BO record, which represents a Local/Remote switch.



- Study rotation_table.db and display
- Study rotation_control.db and display



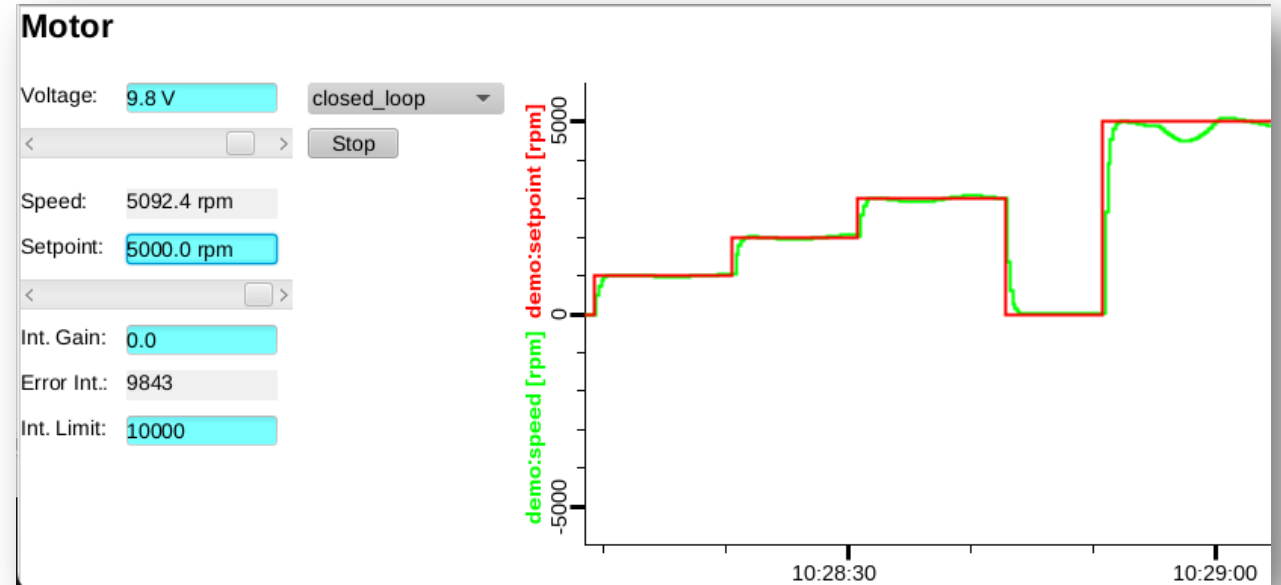
Basic “Proportional” Control:

**What happens if P is too small?
... too large?**



/ics/examples/02_simple_control

- Study motor_demo.db and display
- Study motor_control.db and display



Basic “Integral” Control:

**Why does “Proportional” control not work here?
Speed setpoint of 5000 rpm isn’t reached/held.
How can you fix this?**

Device Support

- Records (AI, AO, ..) on their own only read/write from other records
- Device support connects them to hardware
- Hardware Device support is outside of EPICS 'base'. Added to IOC as needed.
- **DTYP** selects a device support module
- **INP/OUT** provides detail

Synchronous vs. Asynchronous I/O

- “Fast”, synchronous device support reads or writes the VAL of a record when the record is processed.
- “Slow”, async support starts reading or writing when the record is processed. The record remains in PACT=true state, and device support triggers completion of processing when data has been read/written.
- Channel Access ‘get/put’ reads/writes current VAL, no matter if record is processing
- Channel Access ‘get/put callback’ will complete once processing completes

Read or write register via VME or PCI bus

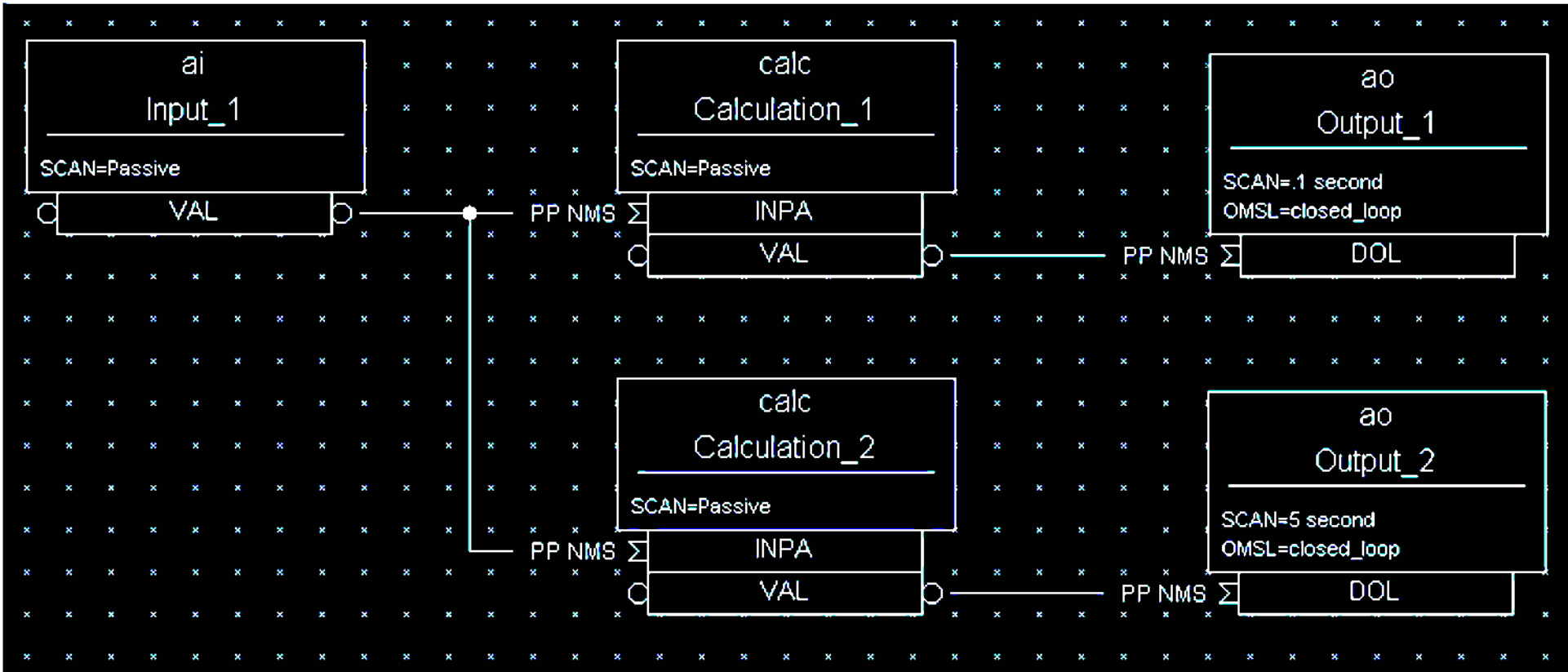
Send read-request to networked device, await reply, parse value from received message

'Soft' Device Support

EPICS base includes DTYP=

- “Soft Channel” for AI, AO, BI, BO, ..
 - Reads/writes the VAL field
- “Raw Soft Channel” for AI, AO, BI, BO, ..
 - Reads/writes the RVAL field, converts to/from VAL
- “Async Soft Channel” for AI, AO, BI, BO, ..
 - Performs a get/put callback, waits for completion

What could go wrong here?



Lock-Sets

- Group of records connected by links
- Processing a record locks its lock-set
 - Prevents processing by multiple threads
 - Similar but technically separate from PACT

Tends to transparently avoid problems

.. Unless you are very unlucky.

Then use “CA” flag to break lock set

Record Locking vs. PACT

Depending on its device support, a record can “process” for a long time

- Processing sets PACT and triggers driver to fetch data.
Some time later driver processes the record again, and clears PACT.

Records in lock-set are locked while

- Processing starts, then again when it completes, but not in the in-between times
- Reading a field
- Writing a field

Alarms

- Common fields:
 - SEVR: Alarm Severity
 - NONE, MINOR, MAJOR, INVALID
 - STAT: Alarm Status
 - UDF, READ, WRITE, CALC, HIGH, STATE, ...
- Binary records:
 - ZSV, OSV: Severity for 'zero' and 'one' state
- Analog records:
 - LOLO, LOW, HIGH, HIHI: Thresholds
 - LLSV, LSV, HSV, HHSV: Associated severities
 - HYST: Hysteresis

Alarm Example

```
# Raise alarms when temperature near boiling point
record(ai, "$(user):tank")
{
    field(DESC, "Water Temperature")
    field(SCAN, "...")
    field(INP, "...")
    field(EGU, "C")
    field(PREC, "1")
    field(HIGH, "90")
    field(HSV, "MINOR")
    field(HIHI, "100")
    field(HHSV, "MAJOR")
}
```

30.0 C

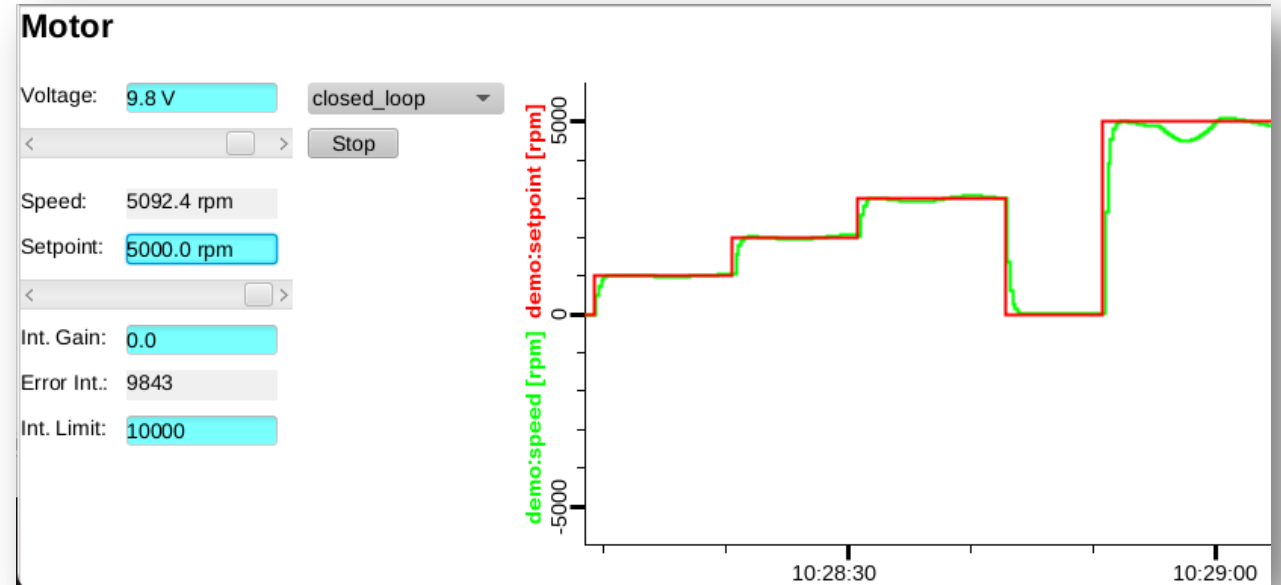
99.3 C

100.0 C



/ics/examples/02_simple_control

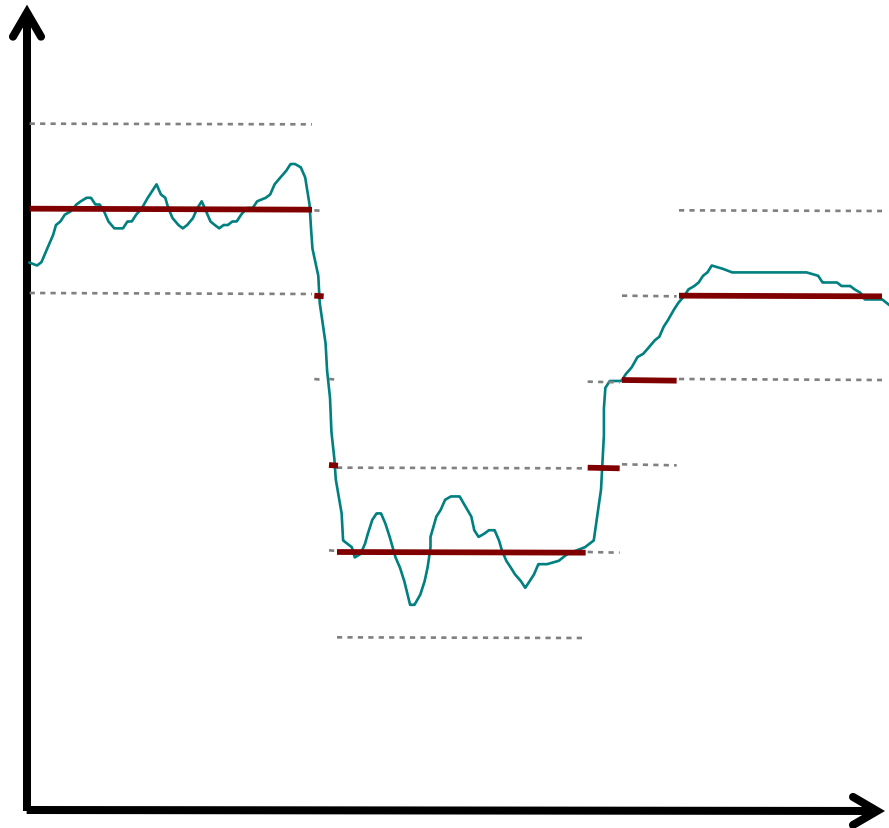
- Add alarms to motor_demo.db
 - MINOR alarm when reaching 4000 or -4000 rpm
 - MAJOR alarm at +5000 rpm



How does the display change?

Monitor Dead-Bands

- Analog records send updates to CA/PVA clients
 - MDEL Change threshold for most clients, incl. displays
 - **ADEL** .. for archive client



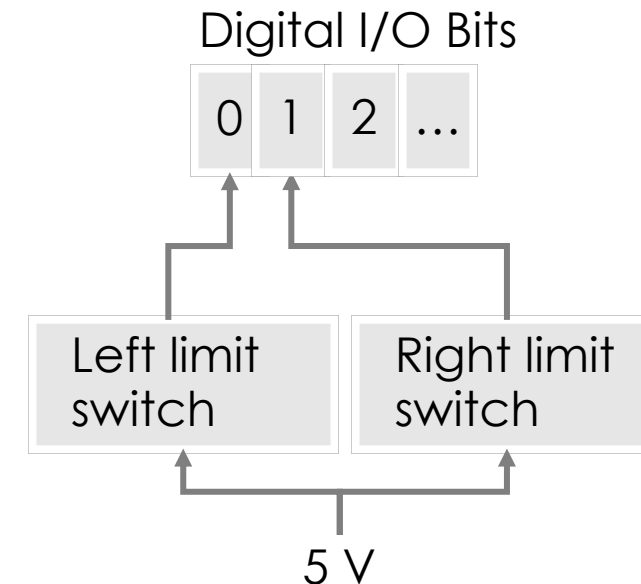
Record Hints

- Use AO, analog output, for user input
 - DRVL, DRVH can limit the value range
- BO record can be used as timer
 - HIGH field:
When writing VAL=1, remains 1 for HIGH seconds
 - Useful for operator interface buttons:
Button writes 1, record reverts to 0 after HIGH=1

Record Hints

MBBI, MBBO records map states

- Define values and states via ZRVL/ZRST, ONVL/ONST, TWVL/TWST, ...
- Can be used like BI/BO:
ZRVL=0, ONVL=1, ZRST \Leftrightarrow ZNAM, ONST \Leftrightarrow ONAM
- .. For values other than 0, 1:
ZRVL=0, ONVL=255
- Decode Limit Switch state from bits:
ZRVL = 0 ZRST = "Moving"
ONVL= 1 ONST="At Left Limit"
TWVL = 2 TWST="At Right Limit"
THVL = 3 THST = "Broken", THSV=MAJOR



Record Hints

- COMPRESS record can
 - Keep last N values in circular buffer
 - Compute average, min or max of array
- ASUB record can call C code
 - INAM, SNAM: Name of initial() and sub()
 - Many INP* and VAL* fields
- EVENT record can post database event
 - Trigger records with
SCAN=Event and EVNT=that event

Record Hints

- Use CALCOUT for if-then-else logic
 - INP* and CALC as in CALC record
 - OOPT “On Change”, “When Zero”, “Transition to Zero” etc.
 - Output can either use CALC or a separate OCAL
- SEQ, FANOUT, DFANOUT can process a list of records
 - Simply process or write values
 - SEL can change from processing all to processing selected records

Calcout Record Details

- Combines calc record with analog output functionality
 - `INPA`, `INPB`, ..., `INPL` and `CALC` to compute `VAL`
 - `OUT` to which `VAL` is written
 - `OOPT` determines if/when `OUT` is written
 - “Every Time”, “On Change”, “When Non-zero”, “Transition to Zero”, ...
 - By default, `VAL` is written, but can also configure
 - field(`OCAL`, “A/B+...”) computes alternate `OVAL`
 - field(`DOPT`, “Use OCAL”) selects writing `OVAL` instead of `VAL` to `OUT`
- ➔ Two calculations and an ‘if’ type selector within one record

Calcout Example

- ```
record(calcout, "Corrector")
{
 field(SCAN, ".1 second")
 field(INPA, "Enable")
 field(INPB, "Setpoint")
 field(INPC, "Readback")
 field(INPD, "17.54")
 field(CALC, "A")
 field(OOPT, "When Non-zero")
 field(DOPT, "Use OCAL")
 field(OCAL, "D* (B-C) ")
 field(OUT, "SteeringMagnet PP")
}
```

➔ CALC to determine if we should do anything,  
OCAL for computation (proportional control)

# 'synApps' Records outside of EPICS base

- MOTOR record
  - A whole ecosystem for controlling motors
- BUSY record can be used to support put-callback
  1. Some Setpoint record FLNKs to logic that sets BUSY record = 1
  2. When device reaches setpoint, set BUSY record VAL=0

➔ CA 'put-callback' to setpoint will complete after device reached the setpoint

# Motor Record Details

- Record of 100+ fields

<https://epics.anl.gov/bcda/synApps/motor/motorRecord.html>

- Basic control

- VAL Desired motor position. Supports put-callback
- RBV Readback value, actual motor position
- DONE Are we done moving the motor?
- HLS, LLS Are we at the high or low limit?
- STOP

- Resolution

- MRES, DIR, OFF, EGU... Turn motor ticks into “mm” or “degrees”
- Is it a stepper motor or servo? Do we have an encoder, how is it calibrated?


- Motion

- VBAS, VMAX, ACCL, HVEL, JVEL, ... Speed, acceleration
- HLM, LLM, ... Limits of motion range
- BDST, BACC, RTRY, .. Backlash compensation, retries

- More: Homing, “jog”, “tweak”, status,

Motor BL7:Mot:Sample:X

Sample Position X

 -4.5000 mm **STOP**

- -4.5000 mm +

Tweak 0.2000 mm More

|                              |               |
|------------------------------|---------------|
| Max Velocity (VMAX)          | 5.0000 mm/sec |
| Velocity (VELO)              | 5.0000 mm/sec |
| Base Velocity (VBAS)         | 0.0000 mm/sec |
| Acceleration Time (ACCL)     | 2.0000 sec    |
| Home Velocity (HVEL)         | 0.2000 mm/sec |
| Jog Velocity (JVEL)          | 0.2000 mm/sec |
| Jog Acceleration (JAR)       | 0.5000 mm/s/s |
| Backlash Distance (BDST)     | 0.0000 mm     |
| Backlash Velocity (BVEL)     | 0.0000 mm/sec |
| Backlash Acceleration (BACC) | 0.5000 sec    |
| Move Fraction (FRAC)         | 1.0000 mm     |
| Retry Deadband (RDBD)        | 0.0010 mm     |
| Max Retry Count (RTRY)       | 0             |
| Retry Mode (RMOD)            | Default       |
| Retry Count (RCNT)           | 0             |
| Readback Settle Time (DLY)   | 0.0000        |

# Large or small Records?

## One Motor Record?

|            |                |
|------------|----------------|
| motor.VAL  | Setpoint       |
| motor.RBV  | Readback       |
| motor.DONE | Done?          |
| motor.HLS  | At high limit? |
| motor.MRES | Steps per unit |
| ...        |                |

## Collection of Records?

```
record(ao, "$(M)_Set")
record(ai, "$(M)_Pos")
record(bi, "$(M)_Done")
record(bi, "$(M)_AtHighLim")
record(ao, "$(M)_StepsPerUnit")
record(waveform, "$(M)_Profile")
```

*A servo motor doesn't use **steps per unit**.*

*A stepper might support a **motion profile***

→ There is no commonly shared "Power Supply", "Camera" .. record.  
Preferred approach is collection-of-records.

# Time Stamps

- TIME is generally set to the time when the record last processed
- TSE=-2
  - Device support already set the TIME, for example to the exact trigger time obtained from hardware
- TSE=1 ...255
  - Set TIME to the last occurrence of event 1..255, obtained from timing system
- TSEL
  - Allows fetching the time stamp from another record

# Linear Conversion

Analog records convert RVAL  $\Leftrightarrow$  VAL

LINR=NO CONVERSION

$$\text{VAL} = \text{RVAL}$$

LINR=SLOPE

$$\text{VAL} = (\text{RVAL}) * \text{ESLO} + \text{EOFF}$$

This assumes device support populates the (integer) RVAL field. If device support already has a floating-point value, it places that in the (double) VAL field. For additional conversions, then use a CALC record.

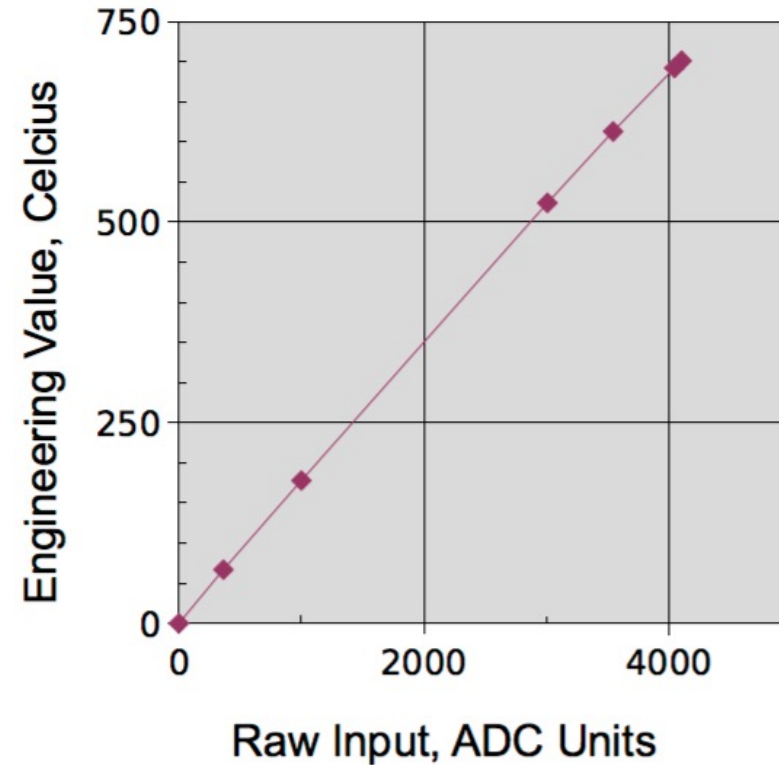
# Breakpoint Tables

Analog records can set  
LINR= typeKdegC

with this in a \*.dbd file:

```
breaktable (typeKdegC)
{
 0.000000 0.000000
 299.268700 74.000000
 660.752744 163.000000
 1104.793671 274.000000
 1702.338802 418.000000
 2902.787322 703.000000
 3427.599045 831.000000
 ...
}
```

Type J Thermocouple



# Summary

Database Records configure the IOC's data flow

- Fields, links instead of custom code

## See

- Record Reference Manual, <https://docs.epics-controls.org/projects/base/en/latest/ComponentReference.html#record-type-definitions>
- Older IOC Application Developers' Guide, <https://epics.anl.gov/base/R3-15/6-docs/AppDevGuide/AppDevGuide.html>
- New documentation, <https://epics-controls.org>